# **HEGAWA**

#### **BELL JOINT REPAIR CLAMPS**

# **Application**

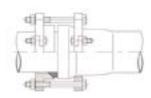
The Hegawa Bell Joint Repair clamps have been developed to repair collars. It provides an effective, permanent repair of leaking spigot and socket joints. Once installed, the gasket reinforces the seal to the spigot and socket joint.



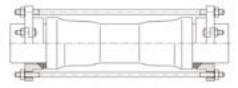
# **Technical concept**

The Hegawa Bell Joint Repair clamp will allow repairs to be made to the spigot and socket joint whilst the main line is pressurised. Once installed there is no future maintenance required, it is a permanent repair.

DN mm	Range in mm	Weight kg
50	62-68	3,5
65	75-84	4,5
80	94-100	8,5
100	114-120	9,5
150	166-173	11,5
200	217-224	13,5
250	270-276	18,5
300	321-328	20,0
350	373-380	27,0
400	424-431	30,5
500	527-534	37,5
600	630-638	50,0



Also available for pipes with two bell joints or to repair Asbestos collars:



# **Material specifications**

- Bolts & Nuts: steel to S235JR PN-EN 24032, galvanized
- Flange: ductile iron EN-GJS-500-7 to PN-EN 1563:2000
- Rubber gasket: EPDM or NBR
- Coating: Flanges will be fusion bounded epoxy coated, blue colour, 200 micron.
- Larger sizes available on request.